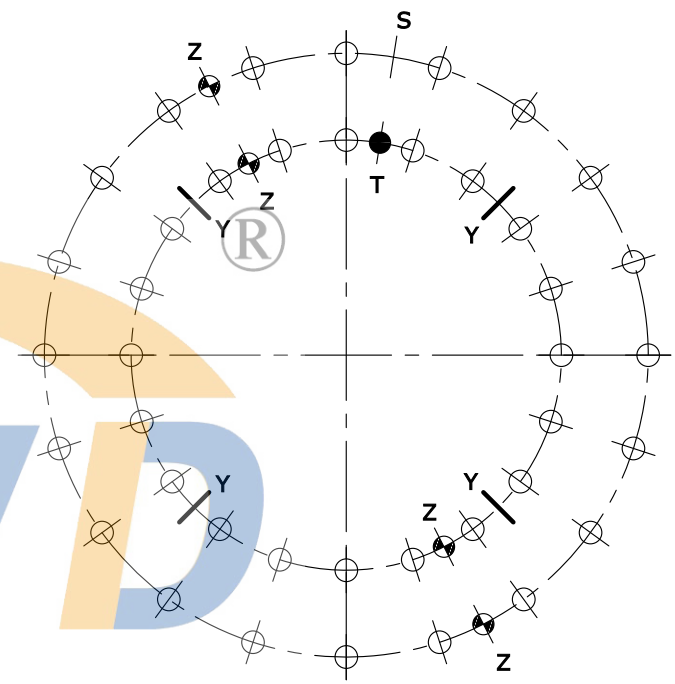
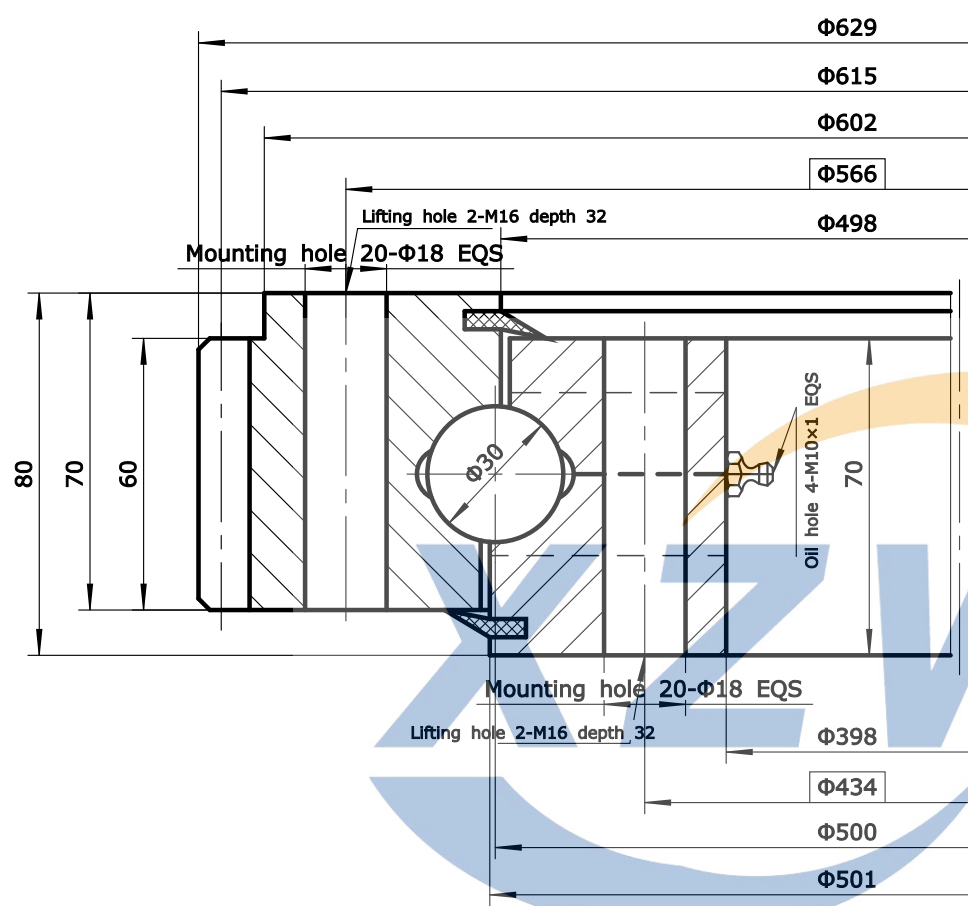


6.3
U.O.N



Notes:
 1. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC
 Depth≥3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight	
Module	m	5	Gear heat treatment requirements		Date	Approve		011.30.500		85kg	
Teeth no	z	123	HRC		Qty	Size	Axial clearance	Name		Scale	
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	20	Φ18	0.04~0.25	Slewing Bearing	Qty	
Modification coefficients	x	+0.5			Outer ring mounting hole	20	Φ18	0.04~0.25	Material	Total 1 page	
Reduction coefficients	km	0.5			Oil hole	4	M10×1		50Mn	The 1st page	
Pitch diameter	d	615							XUZHOU WANDA SLEWING BEARING CO.,LTD		
										Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com	
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole						Technical processing standards without notes according to ...JB/T2300-2011	